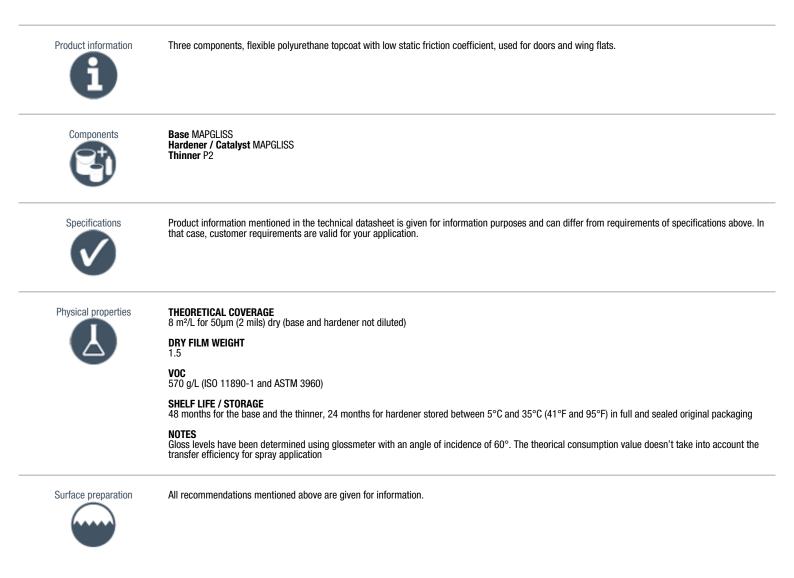
# AkzoNobel



# **AkzoNobel**

### Instructions for use

### SPRAY APPLICATION

**MIXING RATIO** 

Base Hardener / Catalyst Thinner

Mixing ratio by weight 100 72 0 to 15

Mixing ratio by volume 1V 1V 0V to 0.2V

MIXING PROCEDURE Ideally, the unmixed products should be stored between 18 and 25°C (64 and 77°F) for 24 hours before use. The mixture by weight is recommended. Mix the base and the hardener until the mixture is homogeneous. Then add the thinner and mix. The mixture must be made at a temperature between 15 and 35°C (59 and 95°F). Remark : It is recommended to sieve the mixture using a  $80\mu m$  (3.1mils) filter. INDUCTION TIME

None

Spraying viscosity at 20°C / 68°F

Dilution 7.5%

**AFNOR 4**  $15s \pm 2s$ 

### **POT LIFE** 4 hours at 23°C

### NOTE

Viscosities mentioned above are corresponding to the recommended range of viscosity to ensure compliant application. The range of dilution must be used to adjust viscosity to reach the recommended one

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CONDITIONS Temperature 15°C to 35°C (59-95°F) Relative humidity 30% to 75%

### EQUIPMENT

Gravity compressed air gun Nozzle 1.2mm to 1.8mm Electrostatic gun Nozzle 1.2mm to 1.8mm

DRY / WET FILM THICKNESS 40 to 70µm (1.6-2.8 mils) dry

**NUMBER OF COATS** Apply one crossed coat and let dry 20 minutes to 1.5 hours until the solvent has flashed off. Then spray one wet crossed coat to obtain 40 to 70 $\mu$ m dry. EQUIPMENT CLEANING

Clean the equipment with a suitable thinner such as P2 from Mapaero.

NOTE

Spray with dry and oil-free air.

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Drying times	Dust free Dry to tape NOTE Drying times have determine *N.A. : Not applicable	<b>23°C</b> 1 hour 7 to 9 hours ed using pieces of a thickness < 2mm and for 55µm (2.2 mils) of dry film.	
Defects & corrections	In the event of a defect, contact your Quality Department.		
Health & Safety	See the product Safety Data Sheet. The MSDS are available through our website www.mapaero.com		
Packing	The MAPGLISS base is availa The MAPGLISS hardener is a The D2 binner is available in	wailable in 1L.	

The MAPGLISS hardener is available in 1L. The P2 thinner is available in 1L and 5L. The MAPGLISS kit is available in 2L (1L Base + 1L Hardener).

WARRANTY : We guarantee our products against hidden defaults over material and preparation. Our Responsibility is limited to the obligation of freely replacing the defective material without there being a claim for any compensation. The advice we give is based on our experience but it might not be absolutely right. Consequently this does not imply our responsibility in case of inefficiency. Furthermore our company cannot be responsible for any material or corporal damages caused due to a misuse or mishandling of our products. Any concession to these clauses, to be valid, must be an official document issued by our offices and signed by our direction.