366-A020-125

Technical Data Sheet

Product Group	Parting Laquers		
Characteristics Product Information	Parting lacquer for plaster molds		
Components	Base	366-A020-125	
Specifications Qualified Product List	AkzoNobel Product specifications are constantly chan please check our online qualified product lis	ANAC Spec ging, to ensure the most accurate information regarding specifications, t (QPL) at aerospace.akzonobel.com/products.	
Surface Conditions Surface Preparation/ Cleaning	Surface pretreatment is an essential part of	the painting process.	
Instruction for Use Spray Application (Mix Ratio)	366-A020-125 366-A020-125 is a single component produ - Stir or shake thoroughly.	Volume 0 part ct.	
Note	Not Applicable		
Initial Spraying Viscosity (25°C/77°F)	25 – 30 seconds Ford Cup #4		
Note	Viscosity measurements are provided as guidelines only and are not to be used as quality control parameters. Certified information is provided by certification documentation available on request.		
Pot life (25°C/77°F)	Not Applicable		
Dry Film Thickness (DFT)	76 – 127 μm 3 – 5 mils		

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Application Recommendations

The quality of the application of all coatings will be influenced by the spray equipment chosen and the temperature, humidity, and airflow of the paint application area. When applying the product for the first time, it is recommended that test panels be prepared in order to identify the best equipment settings to be used in optimizing the performance and the appearance of the coating.	
Any standard suction or pressure spray equipment. Satisfactory atomization is easily accomplished at a line pressure of 40-45 psi on a suction gun, or a line pressure of 35-45 psi on a pressure pot gun with 6-9 psi fluid line pressure.	
Thin as required with Acetone. Apply to the recommended dry film thickness to dry plaster or fiberglass.	
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Physical Properties

\bigcirc	Drying Times		25°C/77°F, 55% RH
\bigcirc		Dust Free	30 minutes
		Dry to Handle	1 Hour
		Dry to Recoat or Sand	2 Hours
M ²	Theoretical Coverage	2.45 – 3.67 m² per liter ready to apply at 25 μm dry film thickness. 100 – 150 ft² per US gallon ready to apply at 1 mil dry film thickness.	
kg 1μm	Dry Film Weight	31 g/m²/ 25 μm .006 lbs./ft²/1 mil	
voc	Volatile Organic Compounds	Max 659 g/l Max 5.5 lbs./gal	
٩	Color	Blue	
٢	Flash Point	366-A020-125	-17°C / 1°F

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Safety Precautions

Comply with all local safety, disposal and transportation regulations. Check the Material Safety Data Sheet (MSDS) and label of the individual products carefully before using the products. The MSDS's are available on request.

Revision date: April 2025 (supersedes February 2015) - FOR PROFESSIONAL USE ONLY

IMPORTANT NOTE

The information in this data sheet is not intended to be exhaustive and is based on the present state of our knowledge and on current laws: any person using the product for any purpose other than that specifically recommended in the technical data sheet without first obtaining written confirmation from us as to the suitability of the product for the intended purpose does so at his own risk. It is always the responsibility of the user to take all necessary steps to fulfill the demands set out in the local rules and legislation. Always read the Material Data Sheet and the Technical Data Sheet for this product if available. All advice we give or any statement made about the product by us (whether in this data sheet or otherwise) is correct to the best of our knowledge but we have no control over the quality or the condition of the substrate or the many factors affecting the use and application of the product. Therefore, unless we specifically agree in writing otherwise, we do not accept any liability whatsoever for the performance of the product or for any loss or damage arising out of the use of the product. All products supplied and technical advice given is subject to our standard terms and conditions of sale. You should request a copy of this document and review it carefully. The information contained in this data sheet is subject to modification from time to time in the light of experience and our policy of continuous development. It is the user's responsibility to verify that this data sheet is current prior to using the product. Brand names mentioned in this data sheet are trademarks of or are licensed to AkzoNobel